



REMOVE ALL BURRS AND SHARP EDGES  
 TOLERANCES : UNLESS OTHERWISE STATED  
 FABRICATIONS : +/- 2.0mm  
 MACHINING : +/- 0.2mm  
 SHEET METAL WORK : +/- 1.0mm AND +/- 1.0 DEG

|       |         |          |
|-------|---------|----------|
| DRAWN | CHECKED | DATE     |
| JPW   |         | 12-02-03 |

DRAWING NUMBER  
 BP2544-1

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 DRAWN THIRD ANGLE PROJECTION

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|-----------------|--|--|--|--|--|--|--|--|
| REVISION NUMBER |  |  |  |  |  |  |  |  |
| CUSTOMER        |  |  |  |  |  |  |  |  |

DRAWING TITLE  
 SINGLE PILLAR HIGH SPEED GRATE TIPPER  
 BOLTED GUARDED